



# NUT/BOLT DRILL JIG

MODEL NO: VS559

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual

## 1. SAFETY

- ✓ Store the tool in a safe childproof place when not in use.
- ✓ Use in a suitable, clean and tidy work area, free from unrelated materials. Ensure there is adequate lighting.
- ✗ **DO NOT** allow untrained people to use the tool.
- ✗ **DO NOT** allow children to use or play with the tool.
- ✗ **DO NOT** use the tool for tasks it is not designed to perform.
- ✗ **DO NOT** operate tool if any parts are damaged or missing as this may cause failure and/or personal injury.
- ✗ **DO NOT** operate the tool when you are tired or under the influence of alcohol, drugs or intoxicating medication.

## 2. INTRODUCTION

An essential race-day tool. Compact design ensures accurate drilling of nuts and bolts. Supplied in a pouch.

## 3. SPECIFICATION

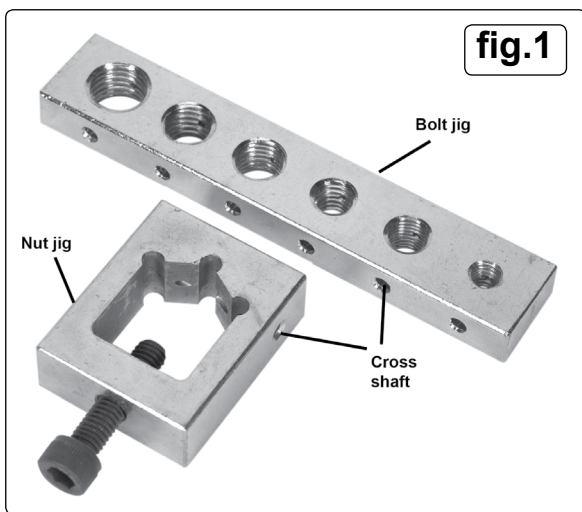
Model no ..... VS559

Sizes:

M6 x 1, M8 x 1, M8 x 1.25, M10 x 1.25, M10 x 1.5, M12 x 1.5mm

## 4. OPERATION

- ✗ **DO NOT hand-hold;** Always mount in a vice or clamp to pillar drill table.
- 4.1. Screw bolt into bolt jig until shank is past the cross shaft. (See Fig.1)
  - 4.2. Apply a 1.5mm drill to the smaller end of the cross shaft and drill through the bolt.
  - 4.3. Similarly, clamp nut into nut jig (see Fig.2) and drill through the jig from the smaller end of the cross shaft using a 1.5mm drill. This will pierce the corner of the nut allowing a safety wire to be inserted.





#### **ENVIRONMENT PROTECTION**

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

**Note:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**Important:** No Liability is accepted for incorrect use of this product.

**Warranty:** Guarantee is 12 months from purchase date, proof of which is required for any claim.

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